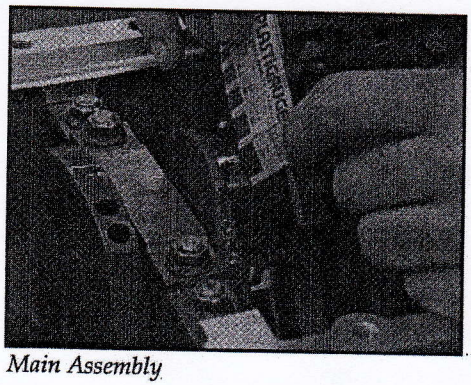
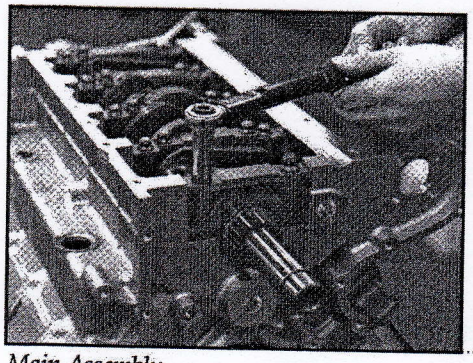
AJP 8



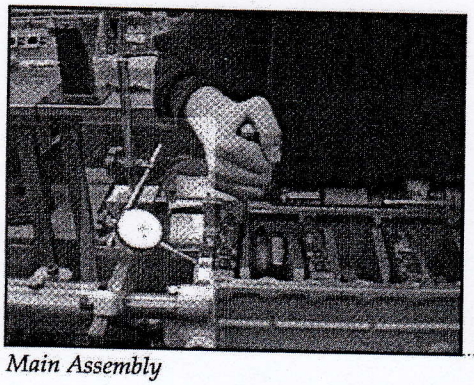
Main Assembly

...and check clearance with the card. This should be 1 1/2 - 2 1/2 thou.



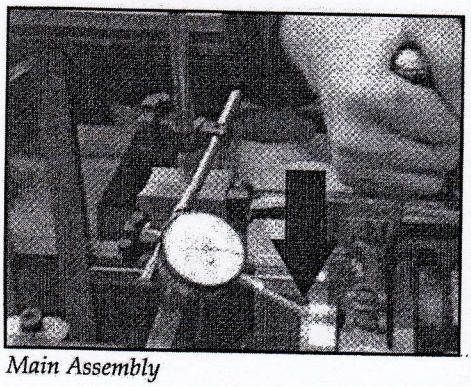
Main Assembly

When clearance is O.K. lubricate each main shell and fit the caps, torqueing to 50 ft lbs. Check the crank still rotates freely.



Main Assembly

Check thrust clearance.



Main Assembly

This should be 0.005 to 0.007.